Welcome to the Original Social Networking Site
Virtually no “wasted space.” When company visits, family or friends, you have a unit that not only offers tremendous sitting and entertaining room, but also converts to unmatched sleeping capability in a non-bunk unit. Why have the wasted space of a bunk room, when it is not being utilized frequently? This coach offers it all, and when you are unwinding, you have tremendous room and comfort to just stretch out and relax!
Stunning Couple’s Retreat. This Villa Estate is a perfect mix of practicality, and comfort. Enjoy a seemingly endless amount of countertop space for meal prepping, kitchen appliances, and storage. All while being able to completely relax in our completely open floorplan. The storage, living and sleeping quarters, and amenities are designed to offer a completely inviting and open Villa that you will enjoy for years.
Best of Both Worlds. Whether you are, or are not looking for bunks, there is no question why this trailer has been our #1 seller by a long shot. First, for families and guests, the bunk room is massive and entertaining. Completely “kid and adult approved”. However, for those that do not have guests, or may not be looking for additional sleeping, they are always looking for that additional “storage space”, and this unit provides an immense amount, without wasting valuable living space!
Salem Villa

Interior Features

Classic
A. Vaulted Ceilings in Living Rooms
B. Tinted Radius Safety Glass Windows
C. High Rise Spring Faucet with Sprayer
D. (4) Speaker Sound System
E. LG® Solid Surface Counter Tops
   (Limited Time Options*)
F. Decorative Overhead Dining Light
G. Ceiling Fan with Light
H. Curtain Rods and Night Shades in Living Room
I. Cherry Slide Out Fascia Accents
J. Hardwood Free Standing Table and 4 Chairs (Optional on Villa Classic)
K. 84” Interior Heights

Estate
A. Accent Glass Cabinet Doors
B. 7” Tall Slide Out Heights
C. 8’ Tall Ceilings
D. Beauflor® Cold, Crack and Tear Resistant Flooring
E. Lazy Boy® Hide-A-Bed Sleeper Sofa
F. Shaw® Residential Carpeting with R2X Stain Protection
G. Brushed Nickel Hardware
H. Raised-Panel Hardwood Overhead Doors
I. 40” HD, LCD TV (Opt.)
J. Residential Size Microwave
K. 4-Burner Range with Oven and Vent Hood
L. More Kitchen Counter Top Space
M. Lazy Boy® Rocker Recliners

* See your dealer for more details about our Limited Time Options
Salem Villa Classic Standards & Options

**Comfort & Convenience**
- 84” interior height with cathedral ceilings
- Black framed tinted safety glass windows
- Powered self supporting slide rooms
- Pleated night shades
- Triple sealed slide outs
- Water heater by-pass
- 16-gallon per hour quick recovery DSI water heater
- Ducted Dometic® 13,500 BTU central air conditioner w/ quick cool feature
- In-floor ducted heat w/ 35K BTU furnace
- Stain resistant carpet with padding
- Flush-floor hydraulic slide rooms
- Systems monitor panel
- 6’ 2” tall slide rooms
- Ultra lube axies
- Solid wood drawer fronts with ball bearing drawer guides
- 2 outside speakers
- Beauflor® flooring

**Living Room**
- Built in knife holder behind stove (some models)
- Thermofom countertops throughout
- 3 burner Piezo ignition range oven
- High rise spring faucet at kitchen sink
- Kitchen waste basket
- Pantry with shelves

**Bathroom**
- Built-in wood medicine cabinet and mirror
- Ceiling light w/ convenient wall switch
- Porcelain foot flush toilet
- ABS tub or shower w/ one-piece surround

**Exterior**
- Cold crack and mildew resistant vinyl patio awning
- Patio door w/ screen
- Radius entry door
- 15” radial tires
- Entry assist handle
- 2-30 lb. LP tanks w/ automatic change over & EZ access LP cover
- City water fill

**Construction**
- 10” Extruded I-beam frame (per model)
- Cambered chassis
- Fresh water tank
- 2” x 3” floor joists 12” on center
- Lift-up beds w/ gas struts (most models)
- Cable TV hook-up
- Stain resistant carpet w/ padding
- Solid privacy doors

**Security & Safety**
- Smoke detector

**Kitchen**
- Extra large overhead cabinets
- Raised panel overhead cabinet doors
- 16 cu. ft. residential refrigerator
- 12-volt power range hood w/ light
- Whirlpool 1.6 cu ft oversized microwave
- Seamless one piece back splash
- Stainless single basin residential style sink

**Bedroom**
- New Seatech® Teddy Bear Bunk Mattresses
- Serta® Bradley mattress
- Designer residential bedspread with 5 pillows
- Lift-up beds w/ gas struts (most models)
- Cable TV hook-up
- Stain resistant carpet w/ padding
- Solid privacy doors

**Bathroom**
- New Bluetooth Radio with DVD and Remote
- Lazy-Boy® recliners (per floorplan)
- Lazy-Boy® Hide-a-bed sofa
- DVD/CD/FM stereo w/ mp3 hook-up
- Cathedral ceiling w/ ceiling fan
- Surround sound w/ TV hook-up
- Digital TV antenna w/ booster
- Cable and satellite ready
- Extra large picture window at dinette
- Extra large dinette for more comfortable dining and sleeping
- Decorative lights in slide-out

**Salem Villa Classic Options**
- New LED “Warm White” strip light above the Slide (Limited Time Options)
- New Designer Spring Kitchen Faucet (Limited Time Options)
- New Upgraded Kitchen Sink (Limited Time Options)
- LED colored awning light with remote (Limited Time Options)
- Gel coat fiberglass exterior
- 10-gallon gas/electric DSI water heater
- Skylight over tub
- Outside kitchen (402QBQ only)
- Free standing dinette w/ 4 chairs
- Outside shower
- Detachable Hitch
- Solid Surface Kitchen Countertop (Limited Time Option)
- LED interior lighting
- Fire extinguisher
- Carbon monoxide detector
- LP gas leak detector
- Amber porch light w/ interior switch
- Screen door w/ safety latch
- GFI receptacles and covered patio outlet
- Welded heavy duty safety chains
- Lockable fiberglass radius baggage doors
- Certified to meet all national highway traffic safety administration specs.
Build to Last.

1. Radius triple entry steps
2. 102” exterior width for increased living space (96” on Villa Classic)
3. 110 volt residential style exterior light (Varies per model)
4. Standard patio door
5. 15” radial tires (16” with crème high gloss gel coat option)
6. 12” I-beam powder coated frame (per model)
7. 5/8” tongue and groove plywood flooring
8. Residential carpet w/ padding
9. Fender skirt
10. 2” wall studs 16” on center
11. 15K BTU high output A/C (13.5K on Villa Classic)
12. Seamless one-piece roof (12 yr. warranty)
13. 3/8” roof decking (Full walk-on roof)
14. R-7 fiberglass insulation throughout
15. Dual LP bottle cover w/ easy access
16. 5” truss roof rafters 16” on center
17. 0.024 aluminum siding (High gloss gel coat opt.)
18. 96” interior height (Villa Estate), 84” interior height (Villa Classic)
19. 30” Radius fiberglass door

AMISH CRAFTSMANSHIP

Only the finest attention to detail goes into each Salem. Our skilled craftsmen have many years of experience building beautifully finished cabinetry. The solid nature of our well-designed woodwork is another reason why Salem is the best built RV on the road.
Salem Villa Classic / Villa Estate

Popular Features

A. New Accent Glass on Cabinets
B. Lazy-Boy® Hide-A-Bed Sofa
C. Frosted Glass Corner Shower (Per floorplan)
D. 50" Walk-in Shower with Seat (Per floorplan)
E. Cloth Night Shades (Villa Classic)
F. 2" Wood Blinds (Villa Estate – Limited Time Options*)
G. Stainless Steel Appliances and Residential Refrigerator
H. Over Slide LED Accent Lighting (Limited Time Options*)
I. Recessed Stove with Glass Cover
J. LG® Solid Surface Countertops (Limited Time Options*)
K. New Upgraded Seamless Backsplash
L. Colored LED Awning Lights with Remote (Limited Time Options*)

* See your dealer for more details about our Limited Time Options
Salem
Villa Classic
Floorplans, Weights & Measures

Floorplan Key

<table>
<thead>
<tr>
<th>OHC</th>
<th>Wardrobe</th>
<th>MICRO</th>
<th>LAV</th>
<th>MED</th>
<th>Villa Classic Floorplan</th>
<th>Villa Estate Floorplan</th>
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**8620**

**4002Q**
**UNLOADED VEHICLE WEIGHT:**
**10240**

**400RETS**
**UNLOADED VEHICLE WEIGHT:**
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**WEIGHT & MEASURES**

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<td>21'</td>
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</table>
Salem Villa Estate Standards & Options

Comfort and Convenience
- 8 foot tall ceiling heights
- 7 foot tall slide heights
- Ceiling fan in living room and bedroom (na in 4092 and 4102 bedroom)
- Deluxe window package with tinted glass windows
- Beauflor® plank wood linoleum
- 102" exterior width for increased living space
- Water heater by-pass
- Wired and braced for second A/C
- 2 outlets in every kitchen

Kitchen
- 8 foot tall ceiling heights
- Sink: 20" free standing 4 burner gas range w/ oven
- 16 cu. ft. residential electric refrigerator
- Whirlpool 1.6 cu ft oversized microwave
- Pantry with shelves
- Thermoflo® countertops throughout
- Extra large raised panel overhead cabinets
- Full extension ball bearing drawer guides
- 20" free standing 4 burner gas range w/ oven
- 16 cu. ft. residential electric refrigerator
- Whirlpool 1.6 cu ft oversized microwave
- Pantry with shelves
- Thermoflo® countertops throughout

Living Room
- New Bluetooth DVD/CD/AM/FM stereo w/ MP3 hook-up
- Lazy boy sofa hide-a-bed
- Lazy boy rocker recliners (per floorplan)
- Surround sound TV hook-up
- 4 cube speakers
- Digital TV antenna w/ booster
- Cable and satellite door side hookup
- Glass sliding patio door w/ vertical blinds and screen door
- Ceiling fan with wall switch

Bedroom
- New Upgraded Seatech "Teddy Bear" Bunk Mattresses
- Extra large dresser drawers
- Shoe nook at foot of master bed
- Outlets at back-side of master-bed
- Serta® mattress
- Comfort Flex (box spring) bed frame and base with storage (most models)
- Under bed storage (most models)
- Cable TV hook-up
- Solid privacy doors

Bathroom
- 50" walk-in shower with seat (most models)
- Built-in wood medicine cabinet and mirror
- Full extension ball bearing drawer guides
- Porcelain foot (flush toilets)
- 12" 10-blade Fantastic Bath Fan™
- Toothbrush holder and towel ring

Exterior
- Black exterior moldings
- (2) 110v lights on front (some models)
- Cold crack and mildew resistant vinyl awning
- 15" radial tires (per floorplan)
- 30 lb. double LP tanks w/ automatic change over
- EZ access LP tank cover
- City water fill w/ brass valve
- Swing out entry assist handle
- Two exterior speakers

Security and Safety
- Smoke detector
- Fire extinguisher
- Carbon monoxide detector
- LP gas leak detector
- Door latch w/ integrated dead bolt lock
- Amber porch light w/ interior switch
- GFI receptacles and covered patio outlet
- Welded heavy duty safety chains
- ANSI 119.9
- Certified to meet all National Highway Traffic Safety Administration Specifications

Construction
- 12" forged I-beam frame
- Cambered chassis
- Seamless holding tanks
- Color coded water lines
- 2" x 3" floor joists 12" on center
- 5/8" 5-ply tongue and groove plywood floor decking
- 2" wall studs maximum 16" on center
- 5" bowed truss roof rafters
- 3/8" walk-on roof decking
- One-piece, seamless roof w/ 12 year warranty
- Triple sealed slide outs
- R-7 insulation throughout (floors, walls, ceilings, and slide-outs)

Popular Options
- New LED “Warm White” strip light above the Slide (Limited Time Options)
- New Designer Spring Kitchen Faucet (Limited Time Options)
- New Upgraded Kitchen Sink (Limited Time Options)
- LED toe kick accent lighting (Limited Time Options)
- 2" wood blinds in living room and kitchen (Limited Time Options)
- LG® brand solid surface countertops (Limited Time Options)
- LED colored awning lights with remote (Limited Time Options)
- Central vacuum system (Limited Time Options)
- True high gloss Gelcoat fiberglass exterior
- Skylight over tub
- Detachable hitch
- Outside shower
- 10-gallon gas/electric DSI water heater (IFO 20 gal electric)

Weights & Measures

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The Salem Line-Up

2017

YOUR SALEM DEALER

Specification Definitions

GVWR (Gross Vehicle Weight Rating) - is the maximum permissible weight of the unit when fully loaded. It includes all weights, inclusive of all fluids, cargo, optional equipment and accessories. For safety and product performance do NOT exceed the GVWR.

GAWR (Gross Axle Weight Rating) - is the maximum permissible weight, including cargo, fluids, optional equipment and accessories that can be safely supported by a combination of all axles.

UVW (Unloaded Vehicle Weight)* - is the typical weight of the unit as manufactured at the factory. It includes all weight at the unit’s axle(s) and tongue or pin and LP Gas. The UVW does not include cargo, fresh potable water, additional optional equipment or dealer installed accessories.

CCC (Cargo Carrying Capacity)** - is the amount of weight available for fresh potable water, cargo, additional optional equipment and accessories. CCC is equal to GVWR minus UVW. Available CCC should accommodate fresh potable water (8.3 lbs per gallon). Before filling the fresh water tank, empty the black and gray tanks to provide for more cargo capacity.

*Estimated average based on standard build optional equipment

** Estimated average based on standard build optional equipment

Each Forest River RV is weighed at the manufacturing facility prior to shipping. A label identifying the unloaded vehicle weight of the actual unit and the cargo carrying capacity is applied to every Forest River RV prior to leaving our facilities.

The load capacity of your unit is designated by weight, not by volume, so you cannot necessarily use all available space when loading your unit.

1) Forest River, Inc. dealers are independently owned and operated businesses so priority service and scheduling is at their discretion and is often provided to customers that purchased their unit at that dealership.

2) Purchasing locally allows customers to establish meaningful relationships with a dealer, enhancing the RV experience through assistance with product questions, user tips or RV regulations for your state or country, and much more!

3) Canadian customers must meet requirements to bring an RV purchased out of the country to their home. These requirements may involve additional inspections and certifications, taxes and fees. Your local Canadian Dealer is a professional at meeting these requirements.

4) Scheduling timely warranty repairs and adjustments through a local dealership provides for greater flexibility and convenience to you, the customer.

Forest River, Inc. encourages our customers to purchase their Forest River products from a local dealership whenever possible for the following reasons:

It is the goal of Forest River, Inc. that all of our RV owners fully enjoy the RV experience and that customer satisfaction meets or exceeds their expectations!

Forest River, Inc. - Forest River, Inc. is a Berkshire Hathaway company.

24/7 EMERGENCY ROADSIDE ASSISTANCE

Coach-Net

For a worry-free ownership experience Forest River includes one year of Coach-Net RV Technical & Roadside Assistance with each RV purchase. Whether new to the RV lifestyle or an experienced RV enthusiast, Forest River owners have 24/7 access to technical, operational and emergency road service coverage throughout the US & Canada. Coach-Net’s fast, dependable service is just a phone call away.

RE-DELIVERY INSPECTION FACILITY

20,000 square feet of quality assurance. The bare essentials for a premium product. This state-of-the-art facility gives immediate daily feedback to production for quality assurance in every unit built.