

**FI-181** 

## LEVELING AND STABILIZATION

This document will provide a quick reference on how to operate the 4-Point Level-Up System on a Travel Trailer.

- Auto Level requires 12.7 volts to start. If "Low Voltage" message appears, charge battery or plug into shore power.
- To abort all operation, push the On/Off button.
- Error Code "Unable to Finish Leveling" requires coach to be moved to a more level site.
- To reset all error or service displays, push retract and enter at the same time.

# Operation

# To Unhook From Tow Vehicle:

- 1. Push "On/Off" button to turn system "On" (Green Light).
- 2. Push "Up" or "Down" arrow to scroll through features to "Manual Mode" in display.
- 3. Push "Enter".
- **4.** Push "Front" button to extend front jacks to the ground until the trailer is unhitched from the tow vehicle.

#### **NOTE:** The Power Tongue Jack should only be used when storing the trailer.

#### To Auto Level:

**NOTE:** The Power Tongue Jack **MUST** be fully retracted prior to starting Auto Level sequence.

- 1. Push "On/Off" button to turn system "On" (Green Light).
- **2.** Push "Auto Level" button.
- **3.** The trailer will level automatically and indicate "Level Successful" in LCD display.

## To Auto Retract:

- 1. Push "On/Off" button to "On" (Green Light).
- 2. Push "Up" or "Down" arrow to scroll through features to "Auto Retract" in display.
- 3. Push "Enter".
- 4. The jacks will retract and shut off automatically; the display will read "Jacks Up".
- 5. "Auto Retract" can also be commenced by pushing and holding the "Retract" button for one second.

# Manual Mode - Extend:

- 1. Push "On/Off" button to turn system "On" (Green Light).
- 2. Push "Up" or "Down" arrow to scroll through features to "Manual Mode" in display.
- 3. Push "Enter".
- **4.** Push "Front" button to extend front jacks to the ground; push "Rear" button to run rear jacks to ground and level the coach front to back.
- **5.** Push appropriate "Left" or "Right" button to level the coach from side to side. Lighted arrows on Touch Pad will indicate which side(s) of the coach need to be raised to achieve level condition.

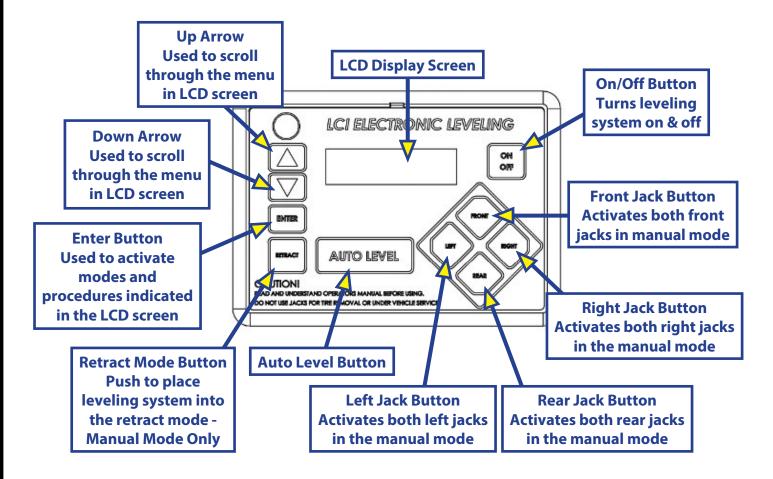
**NOTE:** Jacks always work in pairs. (i.e., "Front" button operates both front jacks, etc.)



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# <u> Manual Mode - Retract:</u>

- 1. Push "Up" or "Down" arrow to scroll through features to "Manual Mode" in display.
- 2. Push "Enter".
- 3. Push "Retract" button (Red Light).
- **4.** Push "Front", "Left", etc. buttons to retract jacks in pairs.
- **NOTE:** In cold weather operation, always check to make sure all jacks, slide rooms, steps are fully retracted before travel.



As a supplier of components to the RV industry, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at (574) 537-8900 or by email at <u>customerservice@lci1.com</u>. Self-help tips, technical documents, product videos and a training class schedule are available at <u>lci1.com</u> or by downloading the MyLCI app.

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